

Date: Tuesday, 05/02/2008 10:51:45 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARSHOE		
Job Number	: 37212					
Estimate Number	: 12786					
P.O. Number	:			Part Number	: D35645	
This Issue	: 05/02/2008	S.O. No. :		Drawing Number	: D3564 REV D	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 36338			Drawing Revision	: D	
Written By	:			Material	:	
Checked & Approved By	:			Due Date	: 15/02/2008	
Comment	: Est Rev:A New Issue 07-03-08 ec			Qty:	30	
	Est Rev:B As per Rev C 07-07-09 JLM			Um:	Each	
	Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet 150 u 49.5
		Comment: Qty.: 1.2684 sf(s)/Unit Total : 38.0520 sf(s) M304S16GA Stainless steel sheet 0.063" thick Batch: 106860 HB 8-2-6
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D3564 Dwg Rev: D Prog Rev: D HB 8-2-6
		33
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE HB 8-2-6
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK L 08/02/07 733 (cont'd)
5.0	BRAKE NC	NC BRAKE
		Comment: NC BRAKE Deburr if necessary Form on Brake as per Dwg D3564 using Jigs DT and DT 8155 8179
		8/08/02/07 (33)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 05/02/2008 10:51:45 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 37212

Part Number: D35645

Job Number:



Seq. #:

Machine Or Operation:

Description :

Form Joggle as per Dwg D3564 on brake using Jig DT 8157

6.0 QC5

INSPECT WORK TO CURRENT STEP



JL 08-02-20 (33)



Comment: INSPECT WORK TO CURRENT STEP

Ensure joggle as per dwg D3429

7.0 POWDER COATING

POWDER COATING



M106442



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

JL 08-02-20 (X33)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BP 08-02-20 (33)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *FP-18*

(33)

BP 08-02-20

(33)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

120802/22

Job Completion



mi 2008/2/20 (33)

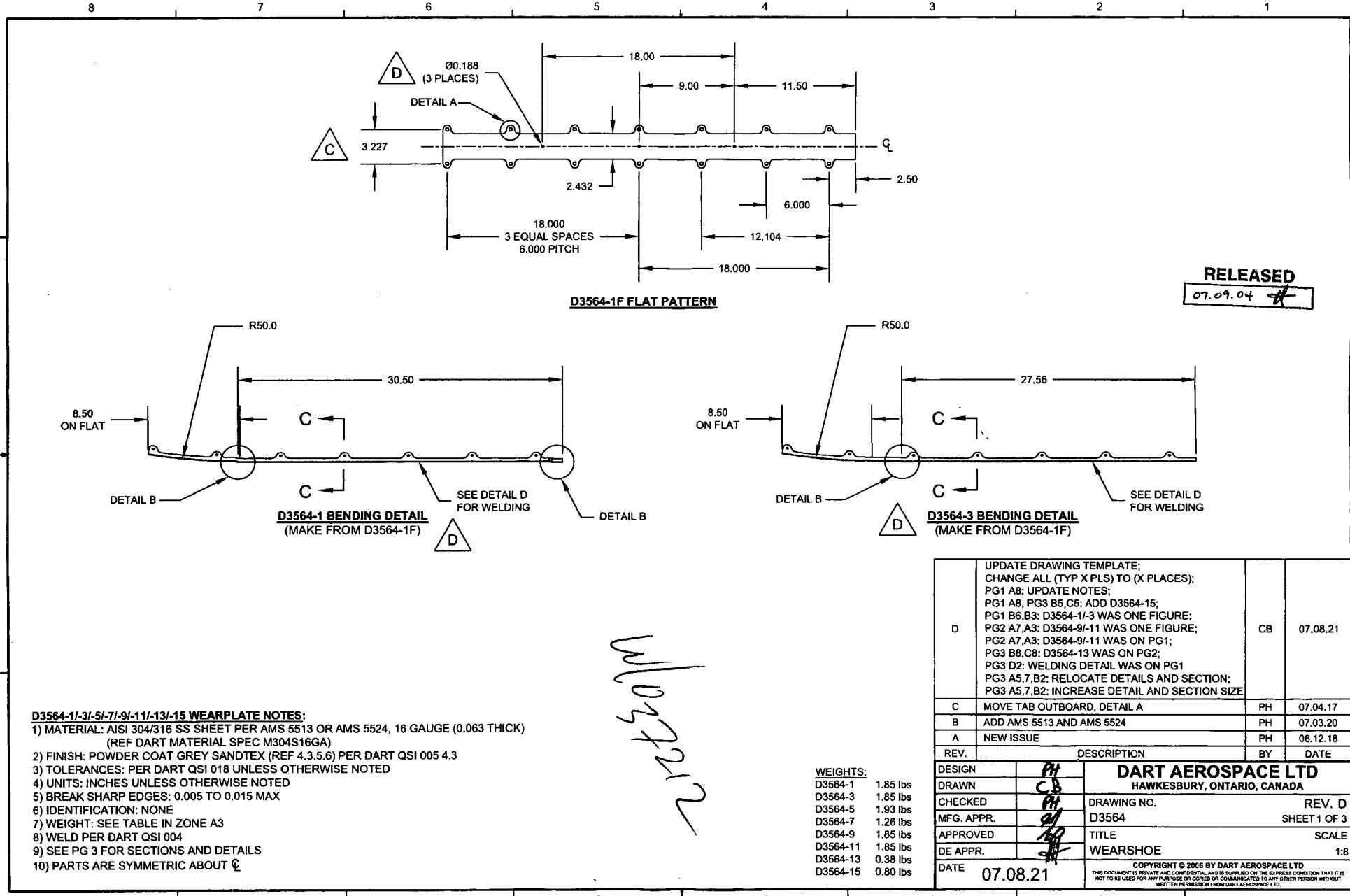
W

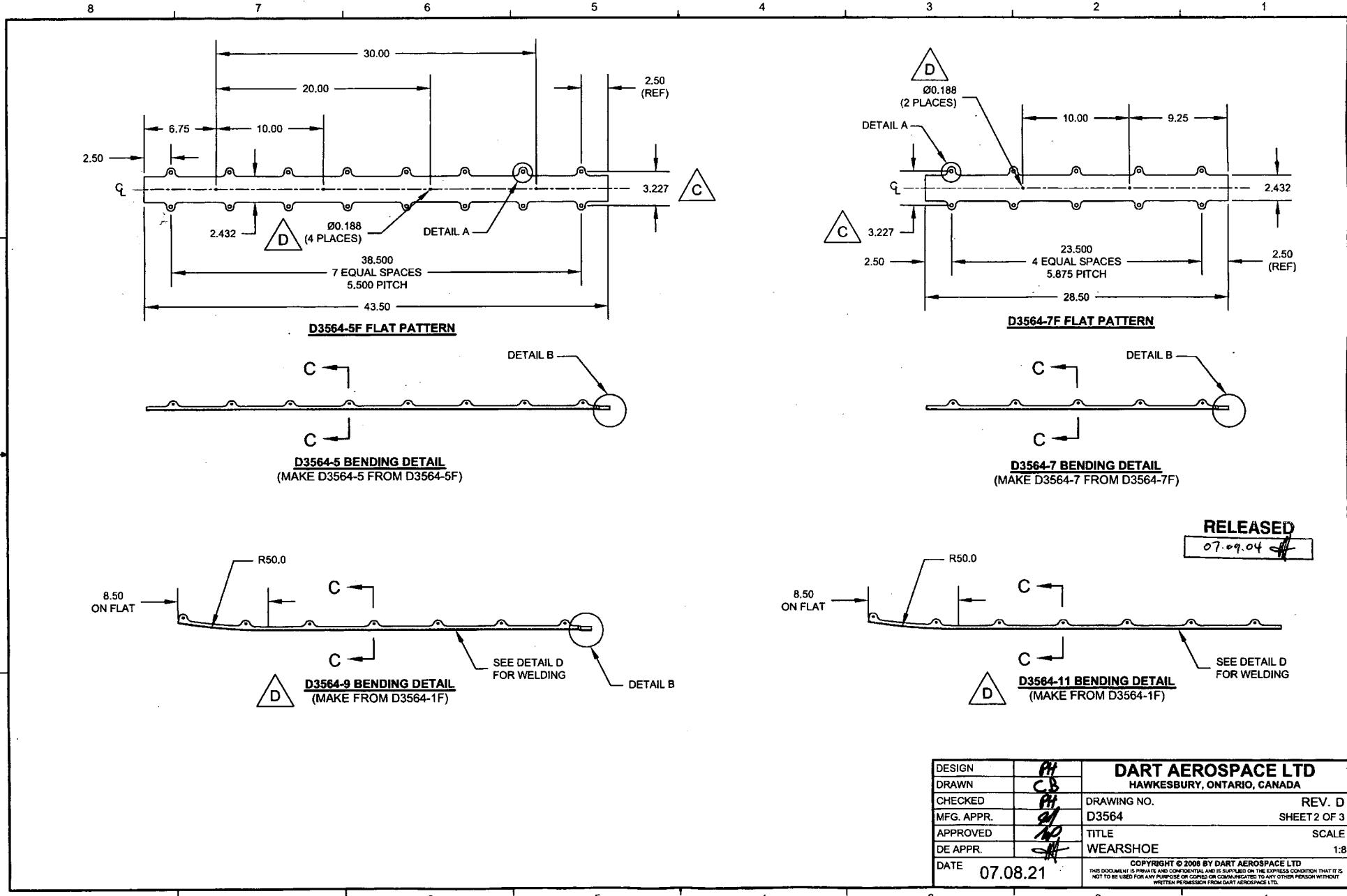
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

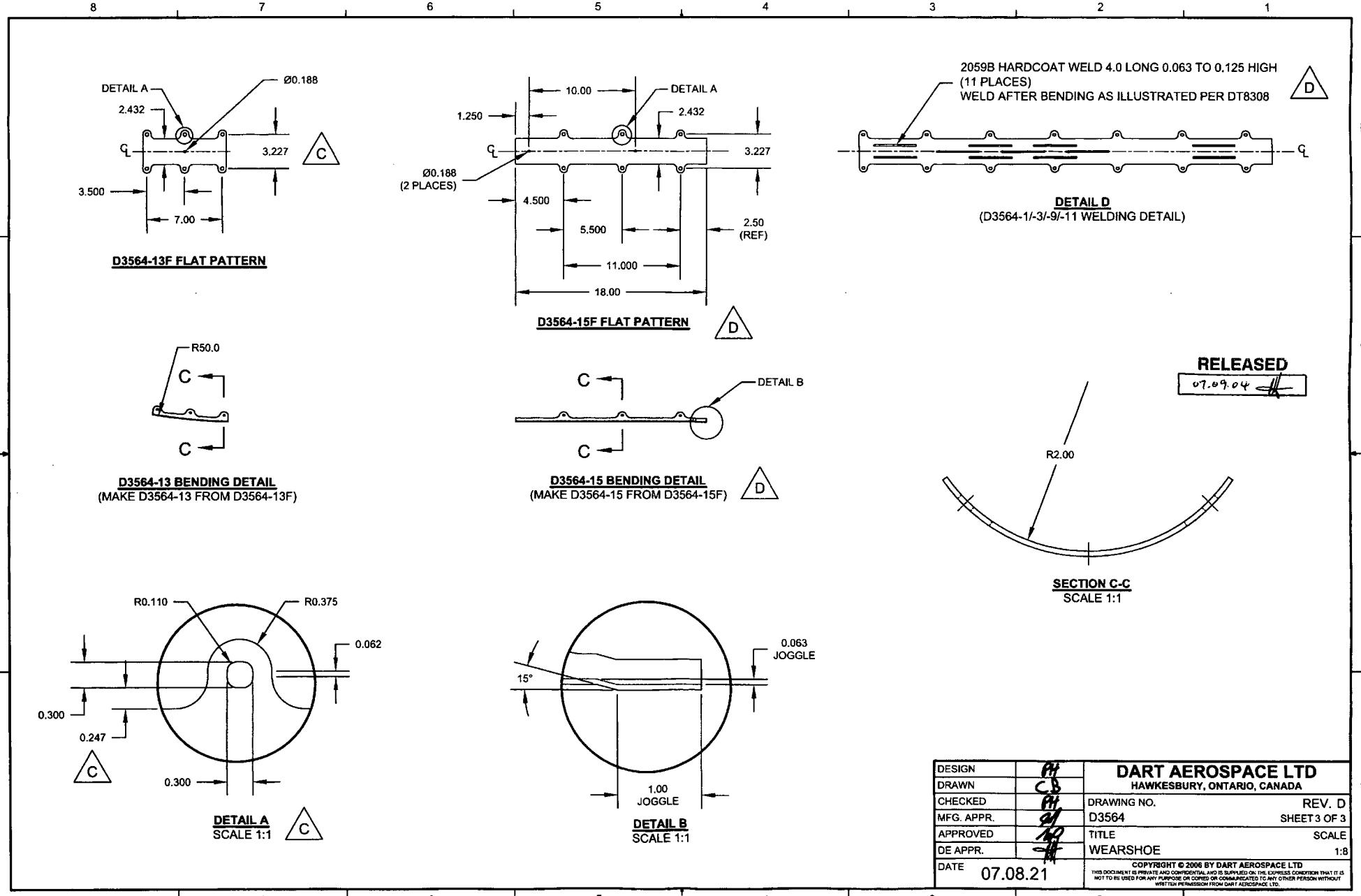
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries







DESIGN	<i>PH</i>	DART AEROSPACE LTD		
DRAWN	<i>CB</i>	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>PH</i>	DRAWING NO.	REV. D	
MFG. APPR.	<i>21</i>	D3564	SHEET 3 OF 3	
APPROVED	<i>AP</i>	TITLE	SCALE	
DE APPR.	<i>AP</i>	WEARSHOE	1:8	
DATE	07.08.21			

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DART AEROSPACE LTD	Work Order:	37212
Description: WEAR SHOE	Part Number:	D3564-5
Inspection Dwg: D3564-5 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	IB
Date:	8-2-6

Audited by:

Prototype Approval:	<u>1</u>
Date:	<u>05</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	